



Polymetallic Nodule Resources Evaluation -----how are we doing.

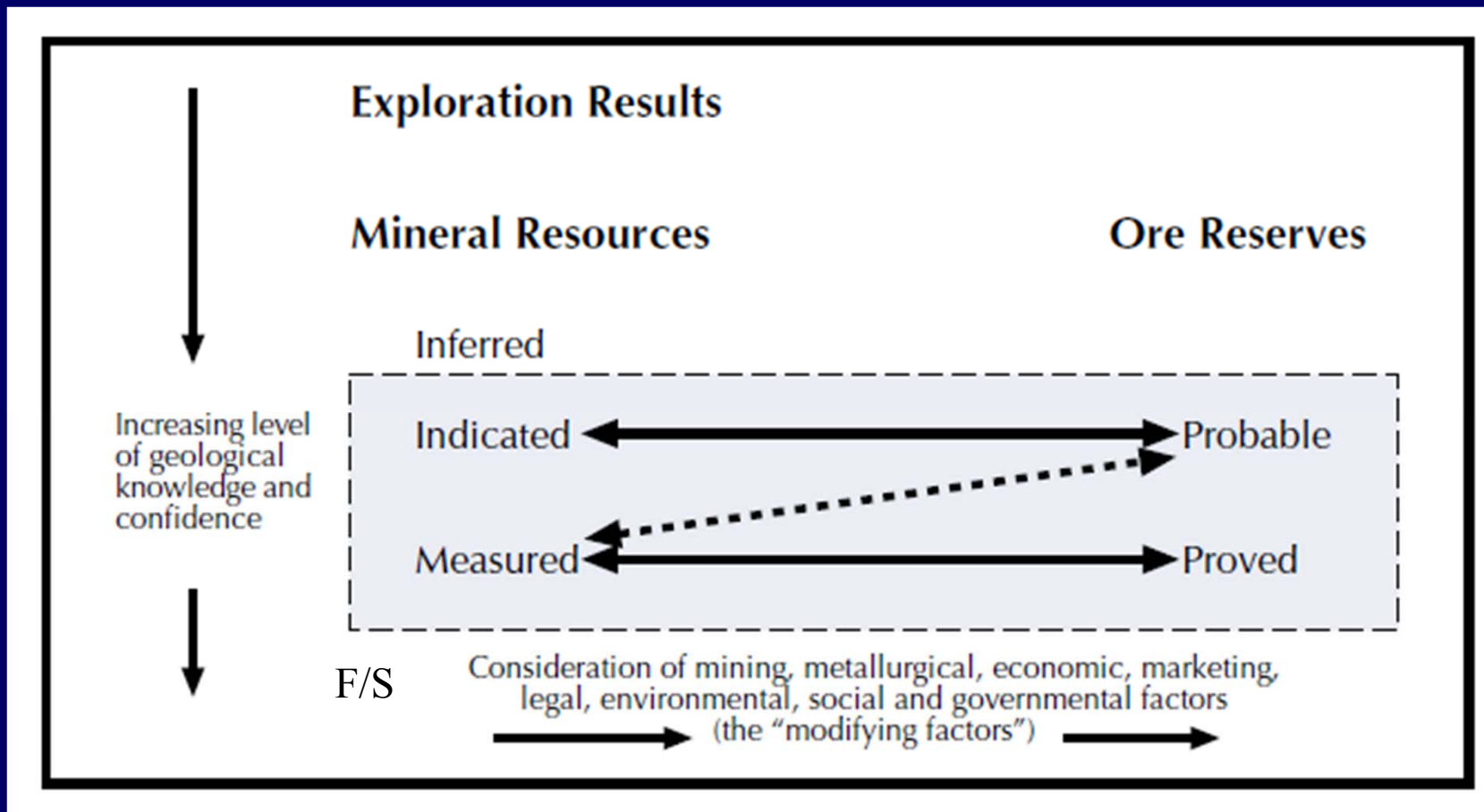
Deep Ocean Resources Development Co., Ltd.
(DORD)



Resources Classification and Evaluation

- At first, we must have mineral resources with a certain level of accuracy to start F/S (feasibility study) .
- Then, based on the mineral resources, economic viability is examined by mining, processing, marketing, environmental, social and etc. factors.
- We must convince investors that the mining operation will be profitable.

JORC-mineral resources studies



JORC (The Joint Ore Reserves Committee of the Australasian)
General Relationship between Exploration Results,
Mineral Resources and Mineral Reserves

Resources and Reserves

If we want to consider exploitation we must have ore reserves, otherwise we can not make a plan of mining operation.

Indicated mineral resources
Measured mineral resources

Consideration of mining, metallurgical, economic, marketing, legal, environmental, social and governmental factors
(Modifying Factors)

Feasibility studies

Provable ore reserves
Proven ore reserves
Economically and physically minable part of Measured and/or Indicated mineral resources.





Definition of mineral resources

Inferred Mineral Resources : Characteristics of ore are estimated with a **low level of confidence**. Inferred from geological evidence and assumed (but not verified) geological and/or grade continuity. Data are insufficient to allow the geological and/or grade continuity to be confidently interpreted.

Indicated Mineral Resources : Characteristic of ore are estimated with a **reasonable level of confidence**. The locations of sampling and testing are too widely or inappropriately spaced to confirm geological and/or grade continuity but are spaced closely enough for continuity to be assumed.

Measured Mineral Resources : Characteristics of ore are estimated with a **high level of confidence**. It is based on detailed and reliable information. The locations of information are spaced closely enough to confirm geological and grade continuity.

Mostly based on interval of drilling location.

Comparison of UNFC and JORC



UNFC classification		JORC code	Albania
Proved Mineral Reserves	111	Proved Ore Reserves	
Probable Mineral Reserves	121	Probable Ore Reserves	
	122		
Feasibility Mineral Resources	211		
Prefeasibility Mineral Resources	221	↑ Modifying Factors	
	222	↑	
Measured Mineral Resources	331	Measured Mineral Resources	A+B
Indicated Mineral Resources	332	Indicated Mineral Resources	C ₁
Inferred Mineral Resources	333	Inferred Mineral Resources	C ₂ +P ₁
Reconnaissance Mineral Resource	334		P ₁ ,P ₂ ,P ₃

UNFC (United Nations Framework Classification for Fossil Energy and Mineral Resources)
(E, F, G): (Economic viability, Feasibility, Geological knowledge)



Situation of Polymetallic Nodule

Situation of polymetallic nodule is different from on-land situation and on-land situation, therefore, can not directly be applied to polymetallic nodule.

- two dimensional distribution
- vast distribution scale
- small variation in ore grade \longrightarrow abundance
- covered by water but mostly exposed on the surface of the seabed (should make full use of photograph and video)

Mining of Polymetallic Nodule



Polymetallic nodule
Not necessary to stay
in the same area

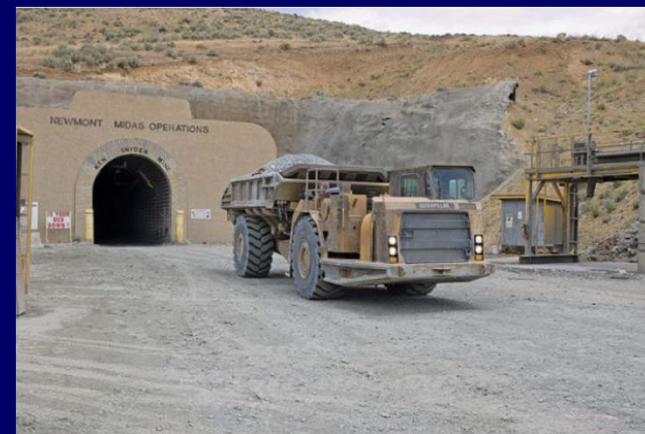


On-land situation

Open pit mine



Underground mine





The areas that we are working for .

Exploration License Area 75,000 km²

First generation of mining area (High Abundance Area)
approximately 6,000 km²

Pre F/S is conducted for the area of about 20 years mining operation.
If average abundance is 10kg/m² and annual production 3 mill. ton (10 thousand ton /day x 300 working days/year) then coverage is 300km²/year.

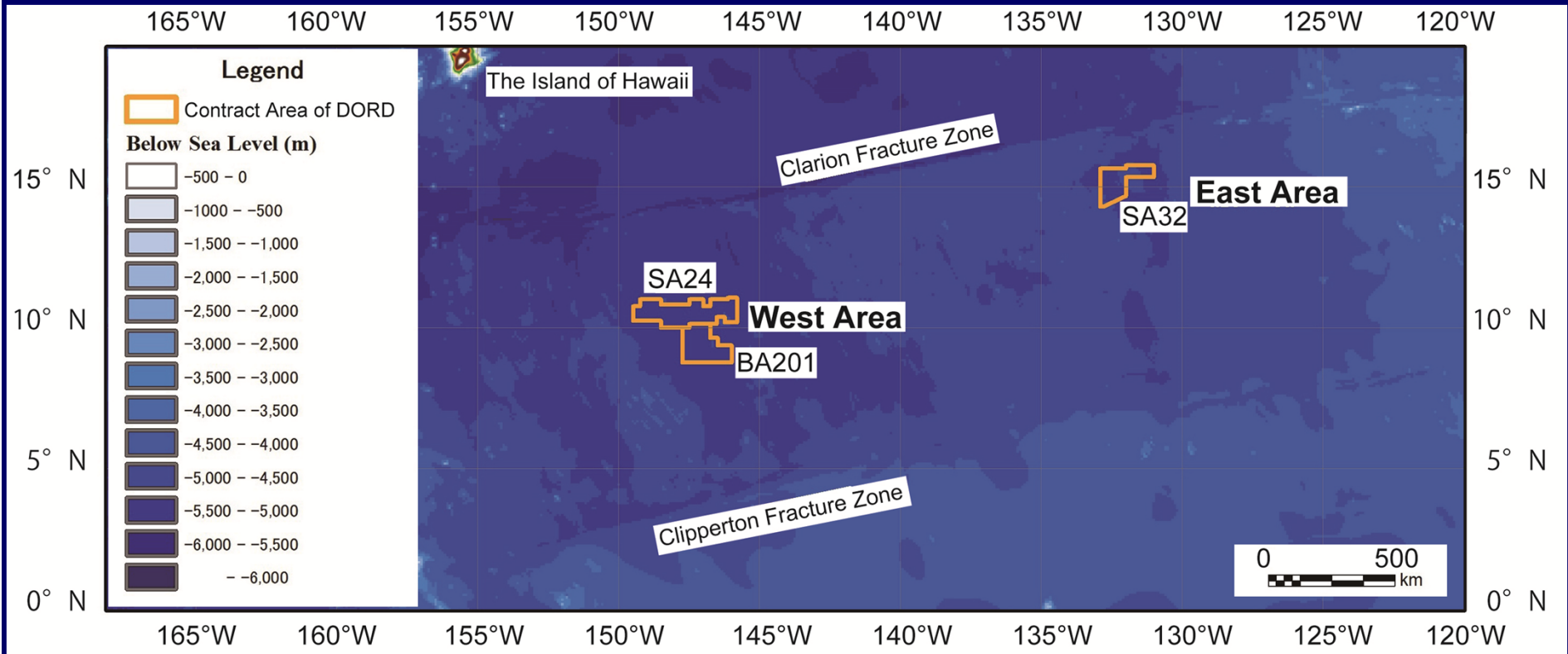
$$300\text{km}^2 \times 20 \text{ years} = 6,000\text{km}^2$$

Model Area for detail survey 80km² (at present)

AUV survey is being conducted for understanding the nature of nodule distribution and detail topography. The results is fed back to the High Abundance Area (extrapolation).



License Area of Japan

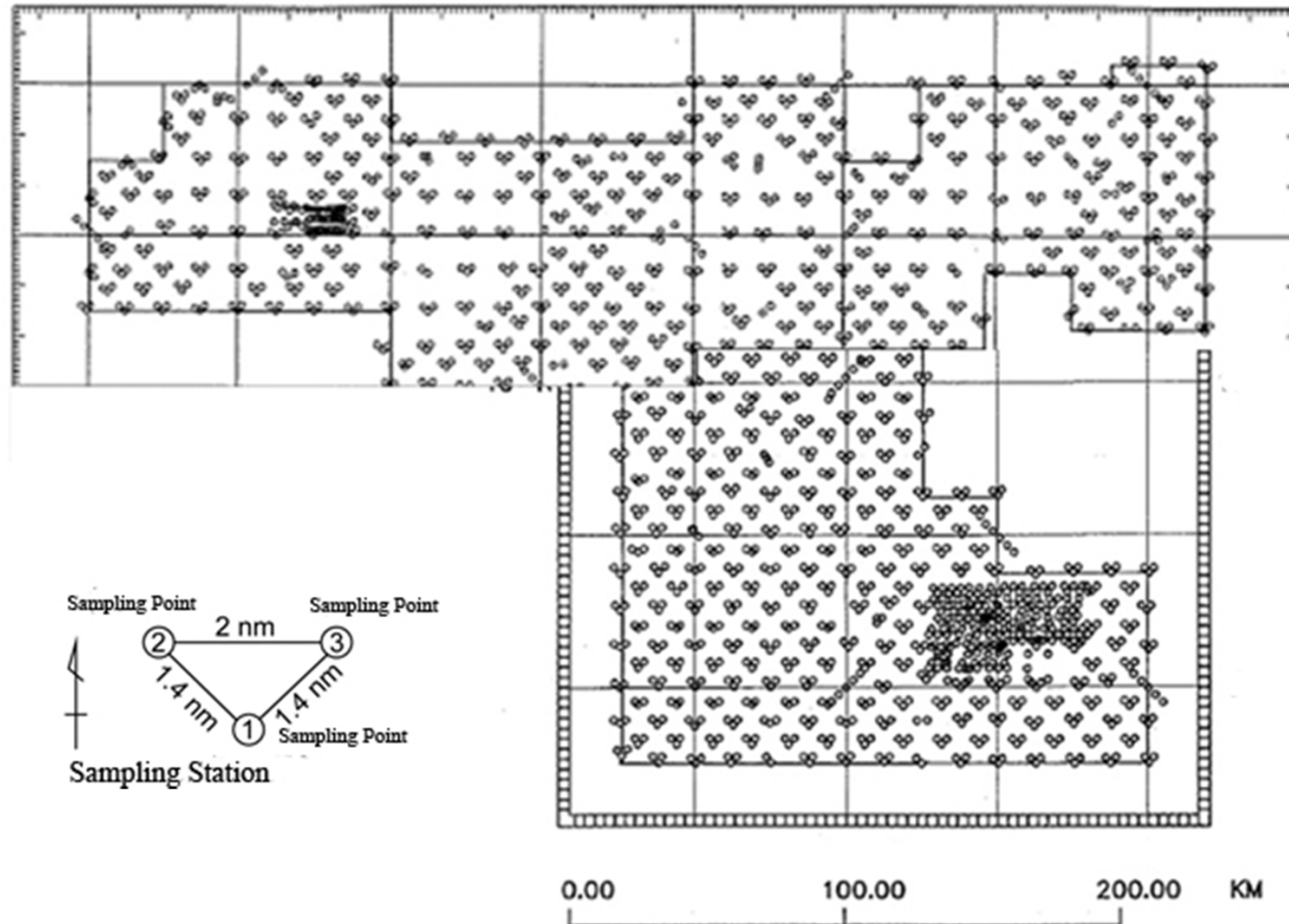


Total Area: 75,000 km² (West + East Areas)

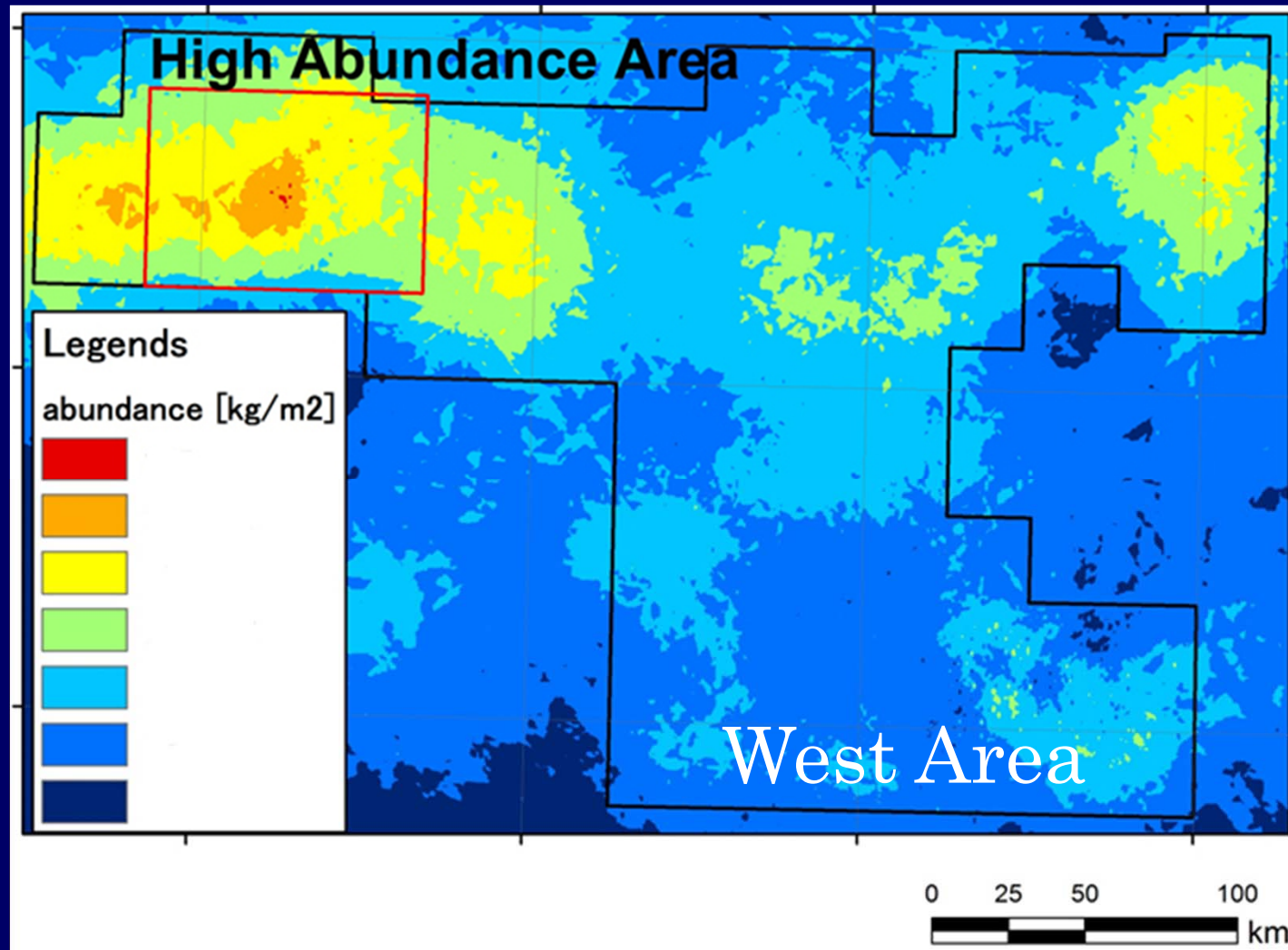
In square shape, it is 274km x 274km

Hokkaido Island: 83,450 km².

Sampling Location of West Area



High Abundance Area

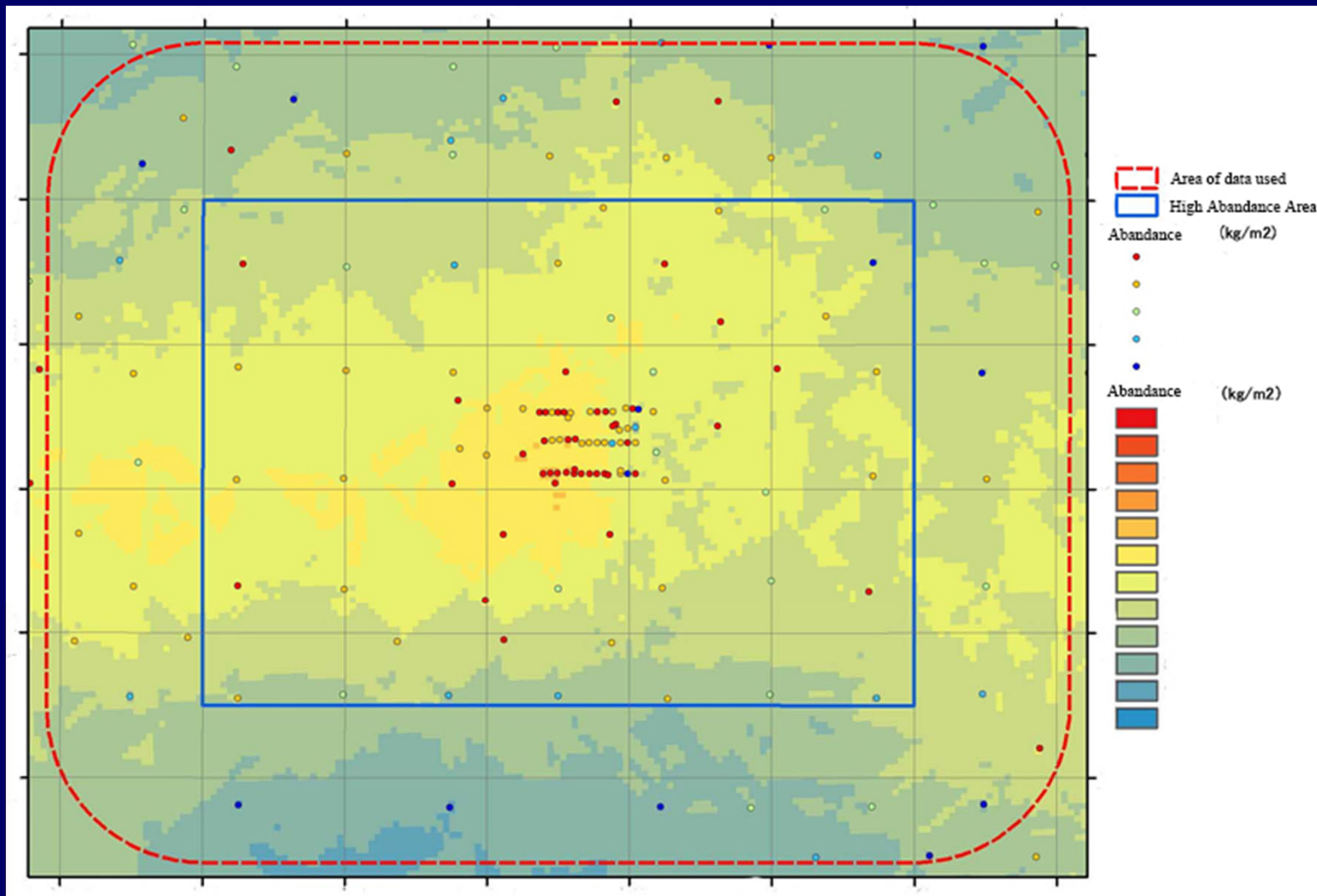


The first generation of mining area.

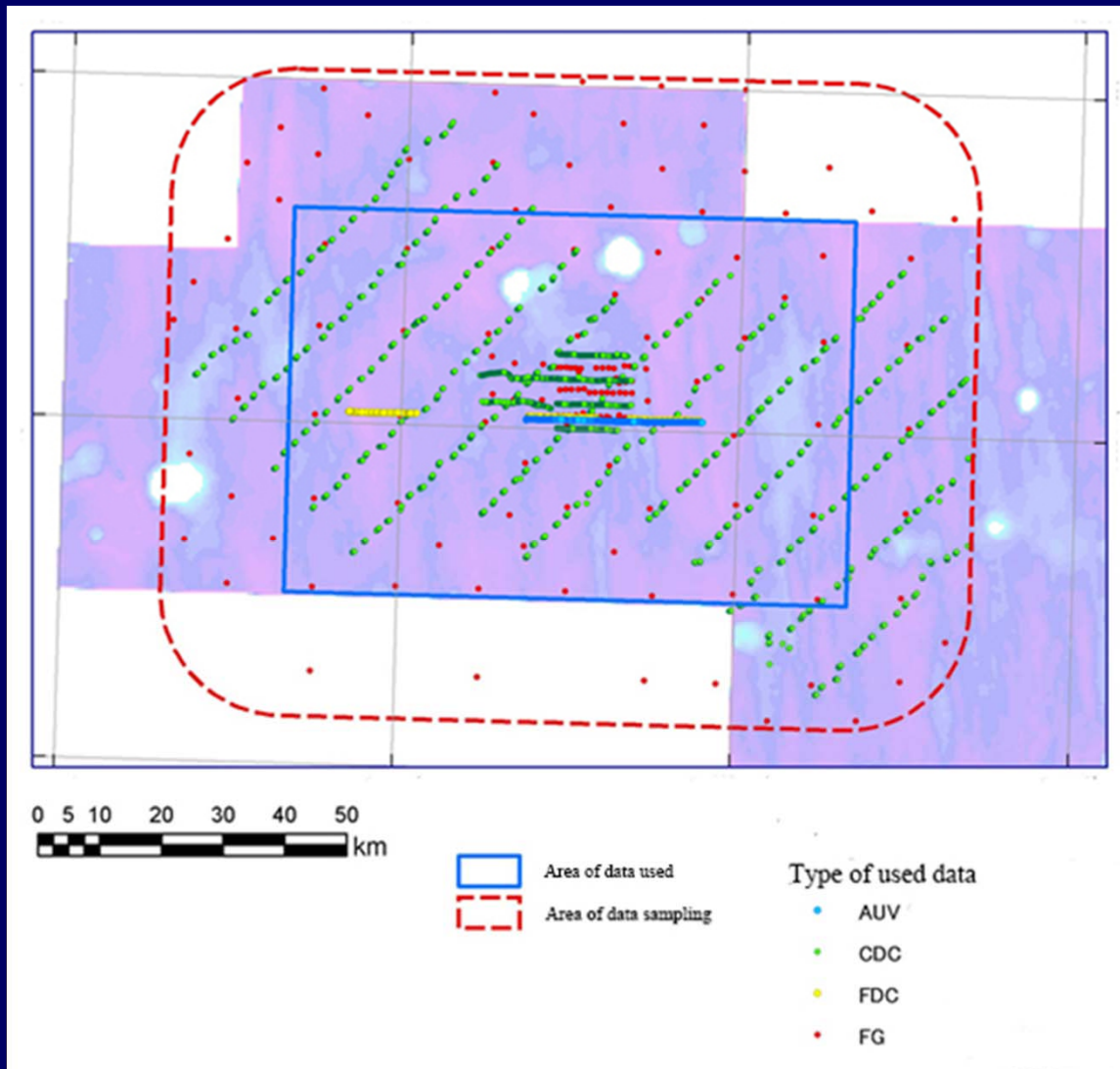
Abundance of Nodule in High Abundance Area



Mainly FG sampling

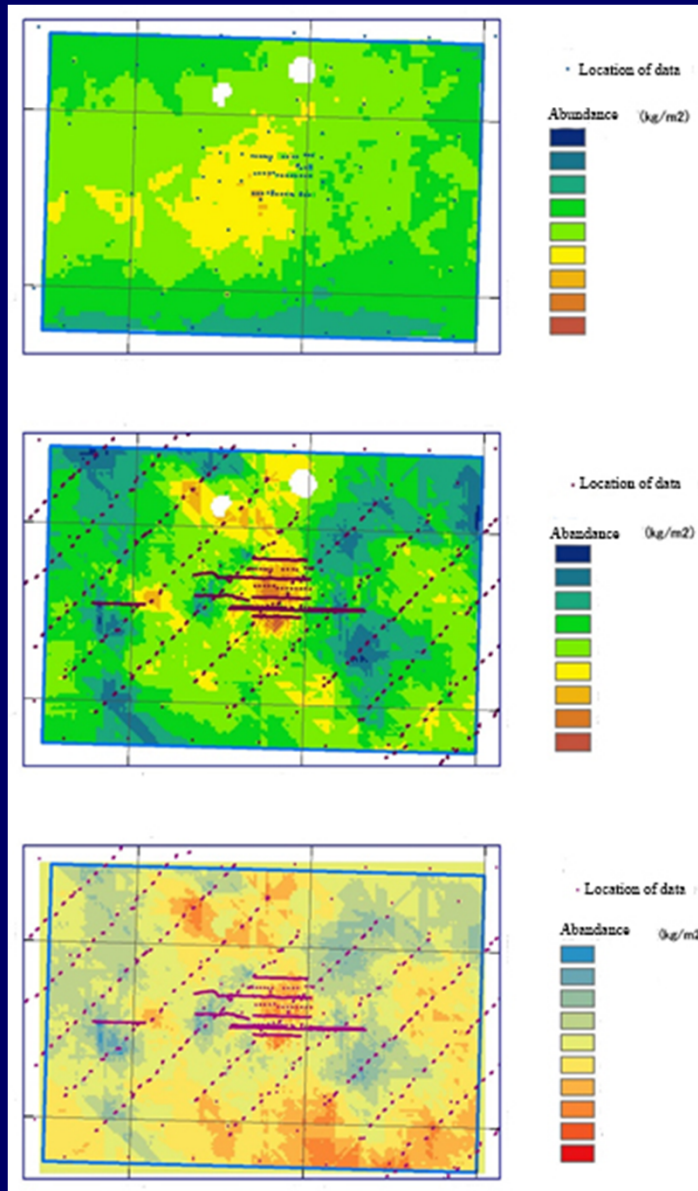


Location of data in High Abundance Area



FG + CDC data
CDC: Continuous Deep-sea
Camera

Comparison of two results



Abundance map from FG data

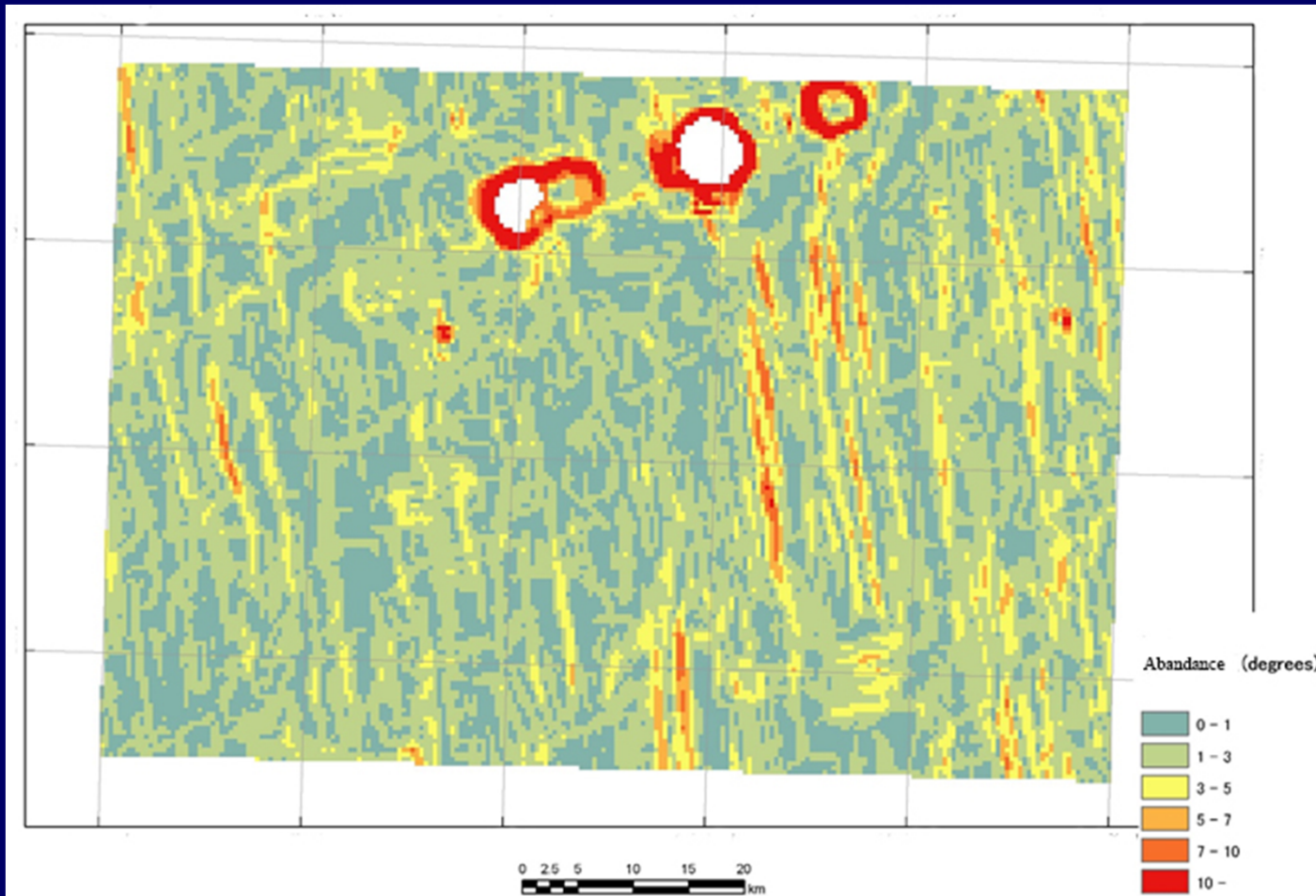
Abundance map from FG + CDC data

Comparison of resource of two results

FG : 100%

FG + CDC : 94.4 %

Topographical features



More than 5° area
Not minable

Occurrence of
Topographical step



Distribution of slope gradient

Physically minable resources



Minable Resource

More than 7.5kg/m^2 (Cut-off abundance)
(Average 12.31 kg/m^2)

and

Slope gradient less than 5°



92.5 % of the total mineral resources is minable.

Evaluation of Resources



From FG data inferred resources
FG + CDC data indicated resources ? From

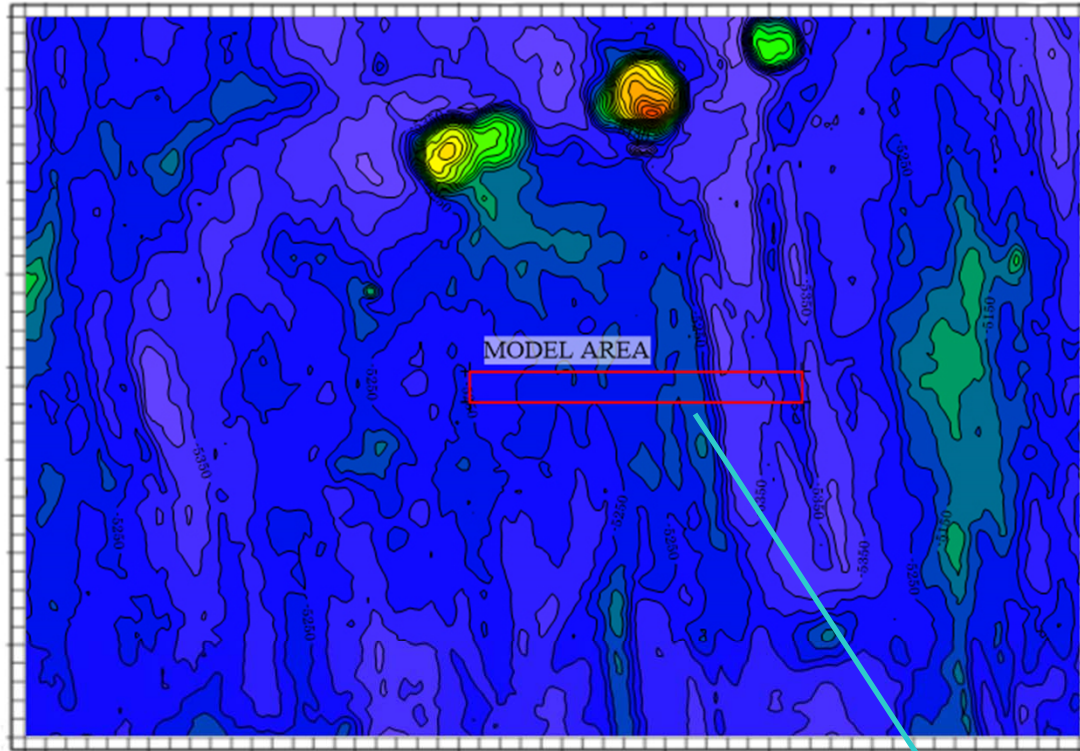
For increasing accuracy of mineral resources to indicated level.

- Detail survey in Model Area to feed back results to the High Abundance Area
 Understanding continuity of nodule distribution and possible relation of nodule distribution to the topography
- Statistical treatment of data and understanding accuracy, particularly, of photograph data.
- Determine proper data interval for indicated resources by statistical treatment, .considering values such as expected value and degree of confidence.

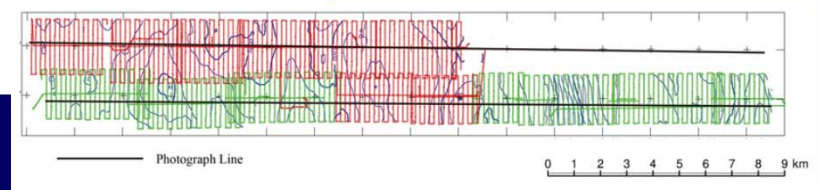


Supplemental data collection in the High Abundances Area by box corer and taking seafloor photograph.

Model Area



0 30 km



Approximately 80km²
is covered at present

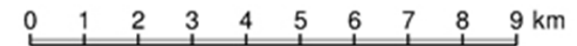
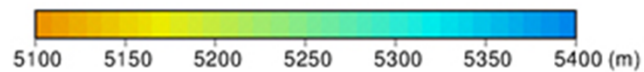
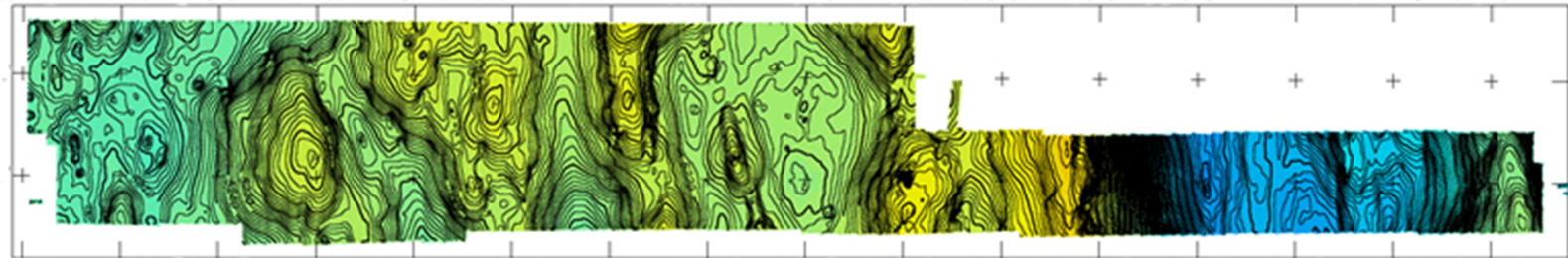
Bathymetrical map and Slope gradient



10_30N_10m.grid

Off Hawaii 12-14

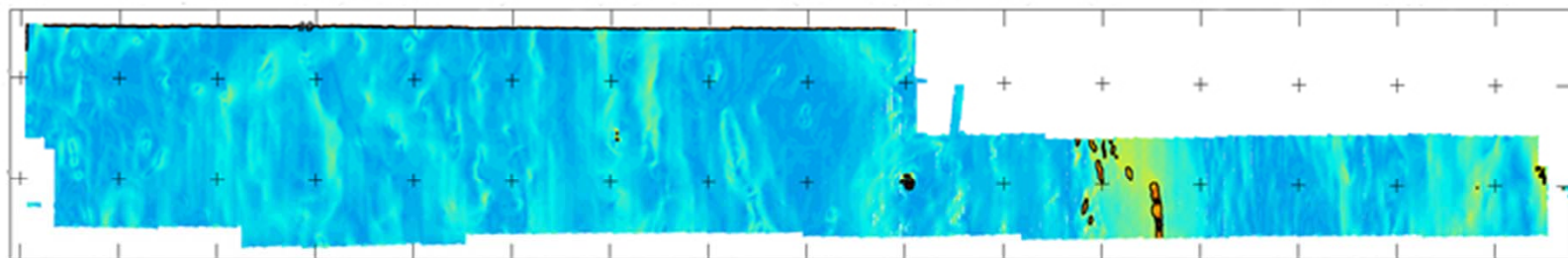
Contour interval 2 m



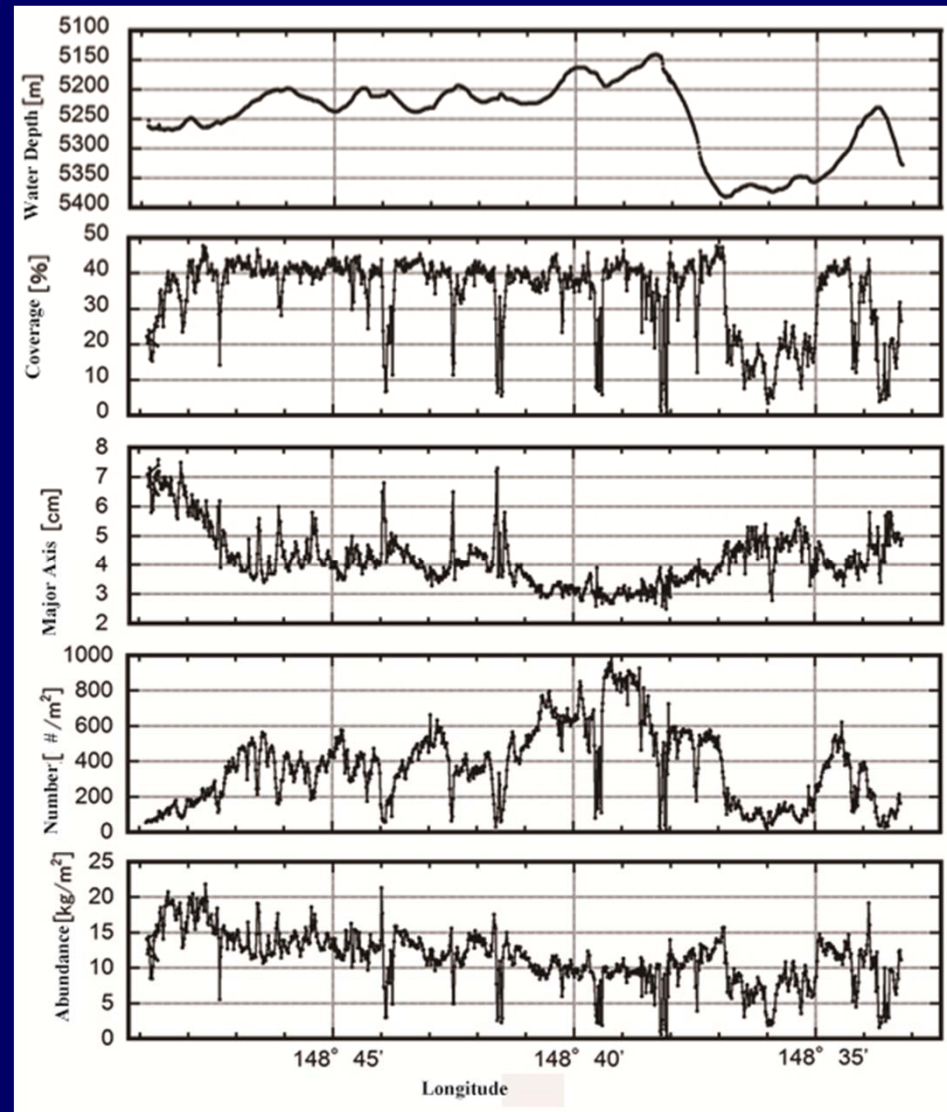
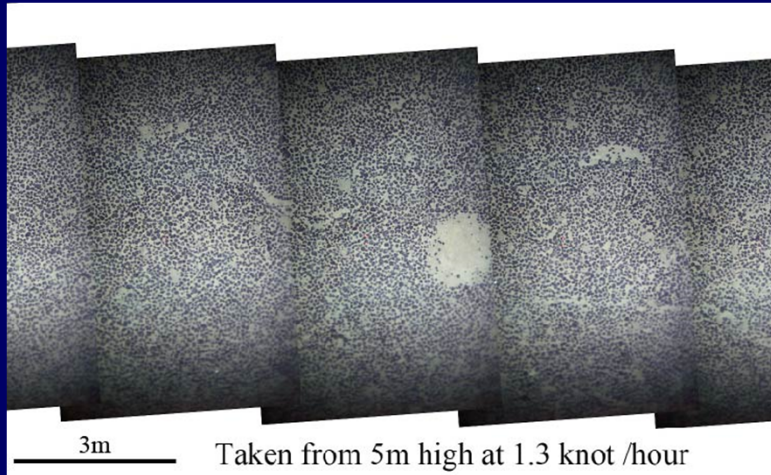
10_30N_10m.sobel

Off Hawaii 12-14

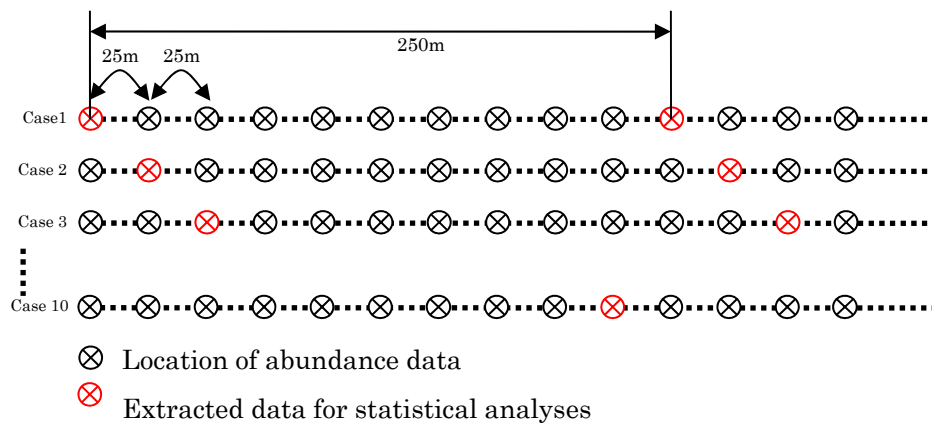
Contour interval 10 deg



Topography and nodule distribution



Data Extraction Test



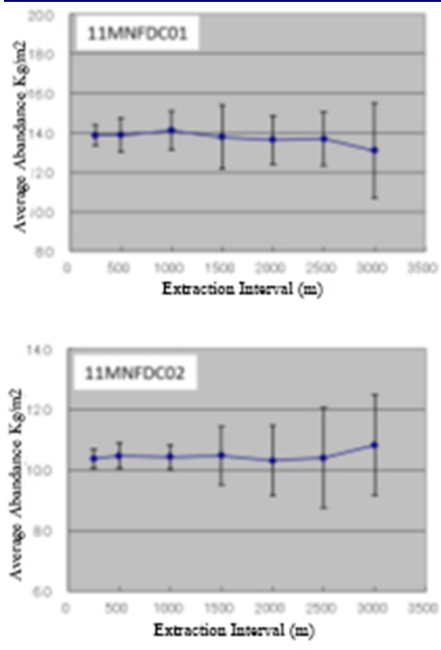
Example of 250m interval extraction

Data interval and degree of confidence

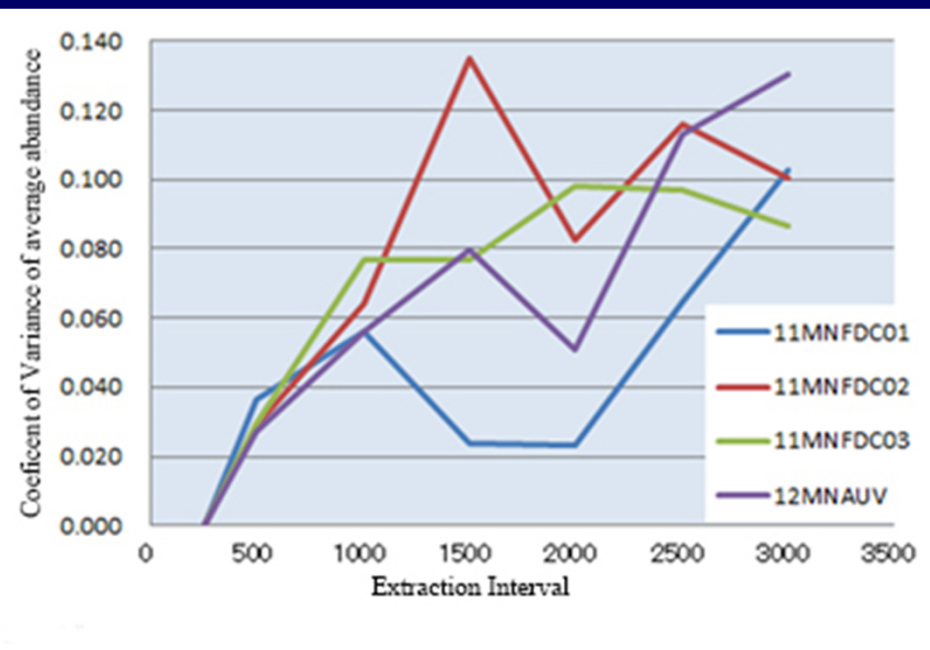
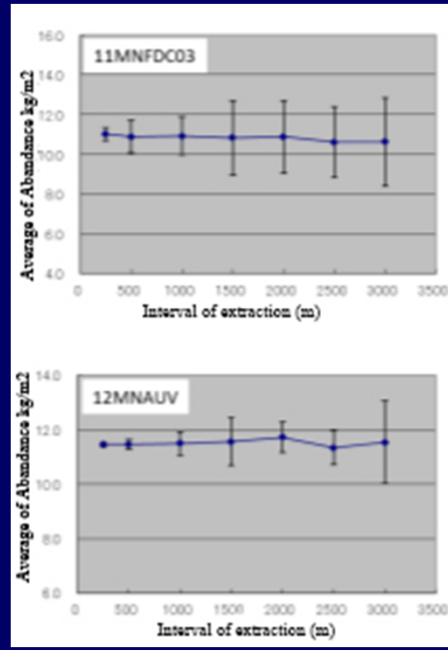
1. Obtaining statistical values of abundance for a whole survey line.
2. Extracting abundance data at constant interval and obtain average of them. Repeating this by shifting extracting location one by one for 10 times.
3. Comparing obtained average and average of a whole data --- should be with confidence interval of 95%

Considered intervals :250m,500m,1,000m, 1,500m, 2,000m, 2,500m, 3,000m

High abundance Area



Average abundance and extraction interval



Coefficient of variance and extraction interval

Average and coefficient of variance spread widely at extraction interval more than 1,500m. It suggests that data interval should be less than 1,500m.

For increasing accuracy of mineral resources



Statistical treatment of data and understanding accuracy, particularly, of photograph data.

-Accuracy of locations of the old sampling must be qualified
FG, CDC, Box Corer

-Accuracy of photograph data
Data obtained by image analysis, such as coverage, major axis, number of nodule
Empirical equation for obtaining abundance must be improved depending on
type of nodule----- more sampling by box corer is necessary.

-Understanding the distribution pattern and its continuity of nodule
by statistical treatment (less than 1.5km ?)

Deciding interval of infill data collection for box corer sampling
and photograph taking.



Conclusions

Mineral resources we have now is more than inferred category, but seems to be not accurate enough for indicated category.

-Statistical treatment of data is necessary to decide criteria of indicated category. -----From data of previously collected and the Model Area

-Infill data collection by box corer and photograph taking are necessary.