

Rare Metals and Rare-Earth Elements in Deep-Ocean Mineral Deposits



James R. Hein

U.S. Geological Survey, Santa Cruz, CA, USA

**International Seabed Authority Seminar on Deep Seabed Mining
United Nations, New York, 16 February 2012**

**Last November, we reached
7,000,000,000
People!**

**2.5 billion live in countries with booming
economies and a rapidly growing
middle class**

**Where will the resources come from to
sustain that growth, and to support
green and emerging technologies?**

September 1, 2009

Mining the Seafloor for Rare-Earth Minerals



Charles D. Winters/Photo

Manganese nodules contain so-called rare-earth minerals, which have commercial and military applications. They are used in disk drives, fluorescent lamps and rechargeable batteries, among other things.

By **WILLIAM J. BROAD**
Published: November 8, 2010

China Tightens Grip on Rare Minerals

By **KEITH BRADSHER**

NEWS

Science v. 327 March 26, 2010

Nations Move to Head Off Shortages of Rare Earths

Looming scarcities of a handful of essential elements could shake the electronics industry, unless manufacturers and mining companies develop more sources soon

Concern grows over China's dominance of rare-earth metals

Demand for the elements is expected to surge in tandem with hybrid-electric vehicles, wind turbines, and other green technologies.

BBC Mobile

NEWS

27 October 2010 Last updated at 19:04 ET



Concerns over shortage of rare metals

By **Theo Leggett**
Business reporter, BBC News

You may never have heard of lanthanum, cerium or neodymium, but these and other so-called "rare earth" metals play a vital role in many modern technologies.

Cerium, for example, is an abrasive used in the manufacture of flat screen televisions.

Lanthanum is a catalyst much prized by the oil industry, while neodymium is found in computer hard drives.



Rare earth metals have vital industrial purposes

Physics
Today May,
2010 David
Kramer



Road Bump? President Obama's efforts to promote electric-car production may be stymied by getting access to rare-earth elements

Variety of REEs in hybrid cars



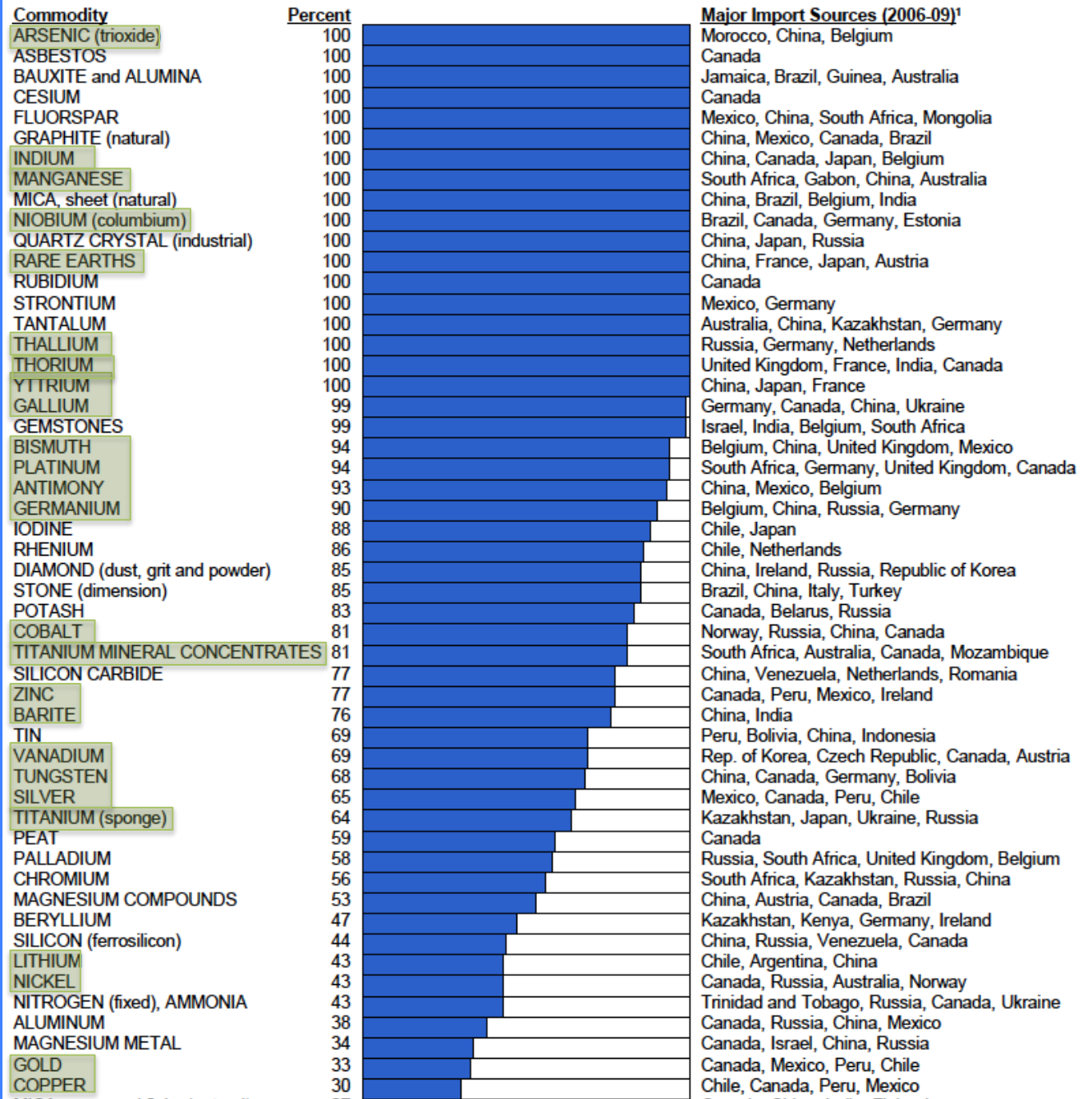
From EE Times: Rare earth supply chain: Industry's common cause by Colin Johnson



The U.S. imports >90% of 26 strategic and critical metals

China is the leading producer of 28 metals essential for high-tech and green-tech applications

2010 U.S. NET IMPORT RELIANCE FOR SELECTED NONFUEL MINERAL MATERIALS



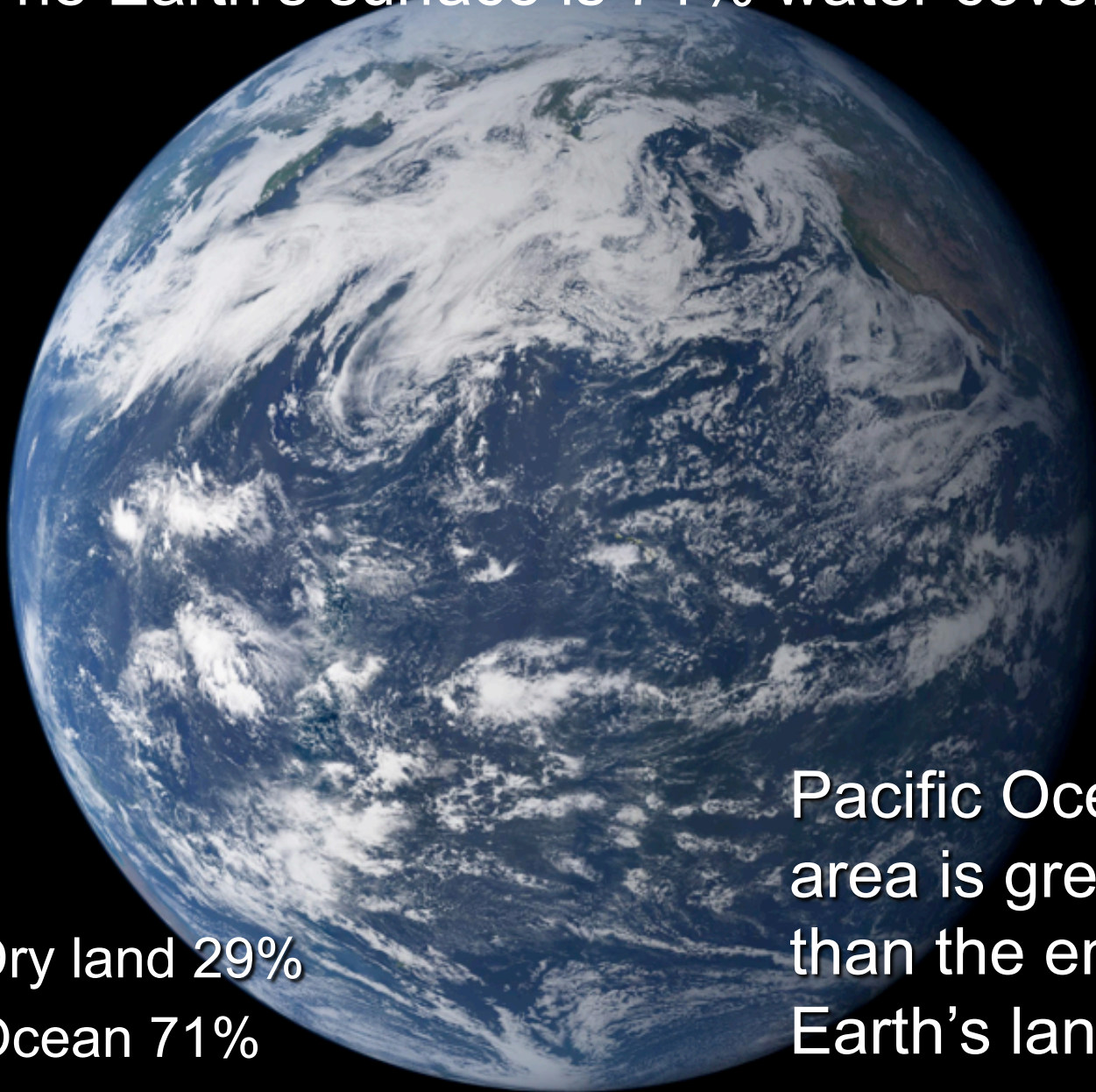


The Earth's surface is 71% water covered



- Dry land 29%
- Ocean 71%

Pacific Ocean
area is greater
than the entire
Earth's land
area



Potential Deep-Ocean Metal Resources

	Sulfides/ Sulfates	Fe-Mn Crusts	Manganese Nodules
Antimony	G	--	--
Bismuth	--	G	--
Cadmium	G	--	--
Cobalt	--	G	G
Copper	G	L	G
Gallium	G	--	--
Germanium	L	--	--
Gold	G	--	--
Indium	G	--	--
Lithium	--	--	G
Manganese	--	G	G
Molybdenun	L	G	G
Nickel	--	G	G
Niobium	--	G	--
Platinum	--	L	--
REEs	--	G	G
Selenium	L	--	--
Silver	G	--	--
Tellurium	L	G	--
Thorium	--	G	--
Titanium	--	G	L
Tungsten	--	G	G
Zinc	G	--	--
Zirconium	--	L	--

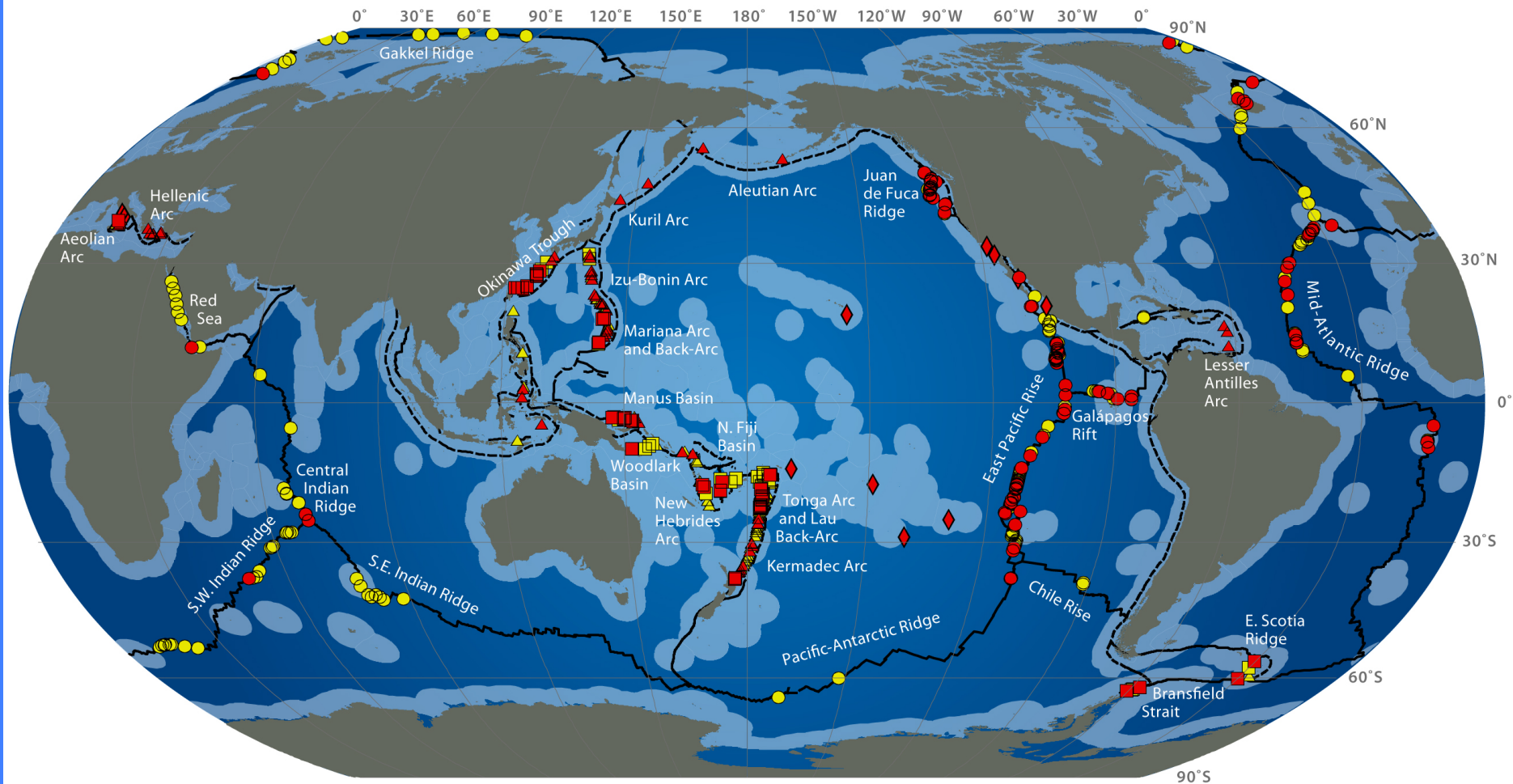
G = Good Potential

L = Longer term Potential

Emerging and Next Generation Technologies

- Tellurium: Photovoltaic **solar cells**; computer chips; thermal cooling devices
- Cobalt: Hybrid & electric car **batteries**, storage of solar energy, magnetic recording media, high-T super-alloys, **supermagnets**, cell phones
- Bismuth: Liquid Pb-Bi coolant for nuclear reactors; Bi-metal polymer bullets, high-T superconductors, **computer chips**
- Tungsten: Negative thermal expansion devices, high-T **superalloys**, X-ray photo imaging
- Niobium: High-T superalloys, next generation capacitors, **superconducting** resonators
- Platinum: Hydrogen **fuel cells**, chemical sensors, cancer drugs, flat-panel displays, electronics

Global Distribution of Hydrothermal Vent Fields



Mid-ocean ridge	Arc volcano	Back-arc spreading center	Intra-plate volcano & Other	Ridge & Transform
● Active	▲ Active	■ Active	◆ Active	— Trench
● Unconfirmed	▲ Unconfirmed	■ Unconfirmed		● Exclusive Economic Zones



64,000 km of spreading centers & intercontinental rifts
 25,000 km of volcanic arcs & back-arc-basin spreading centers

Rare metals in Seafloor Massive Sulfides

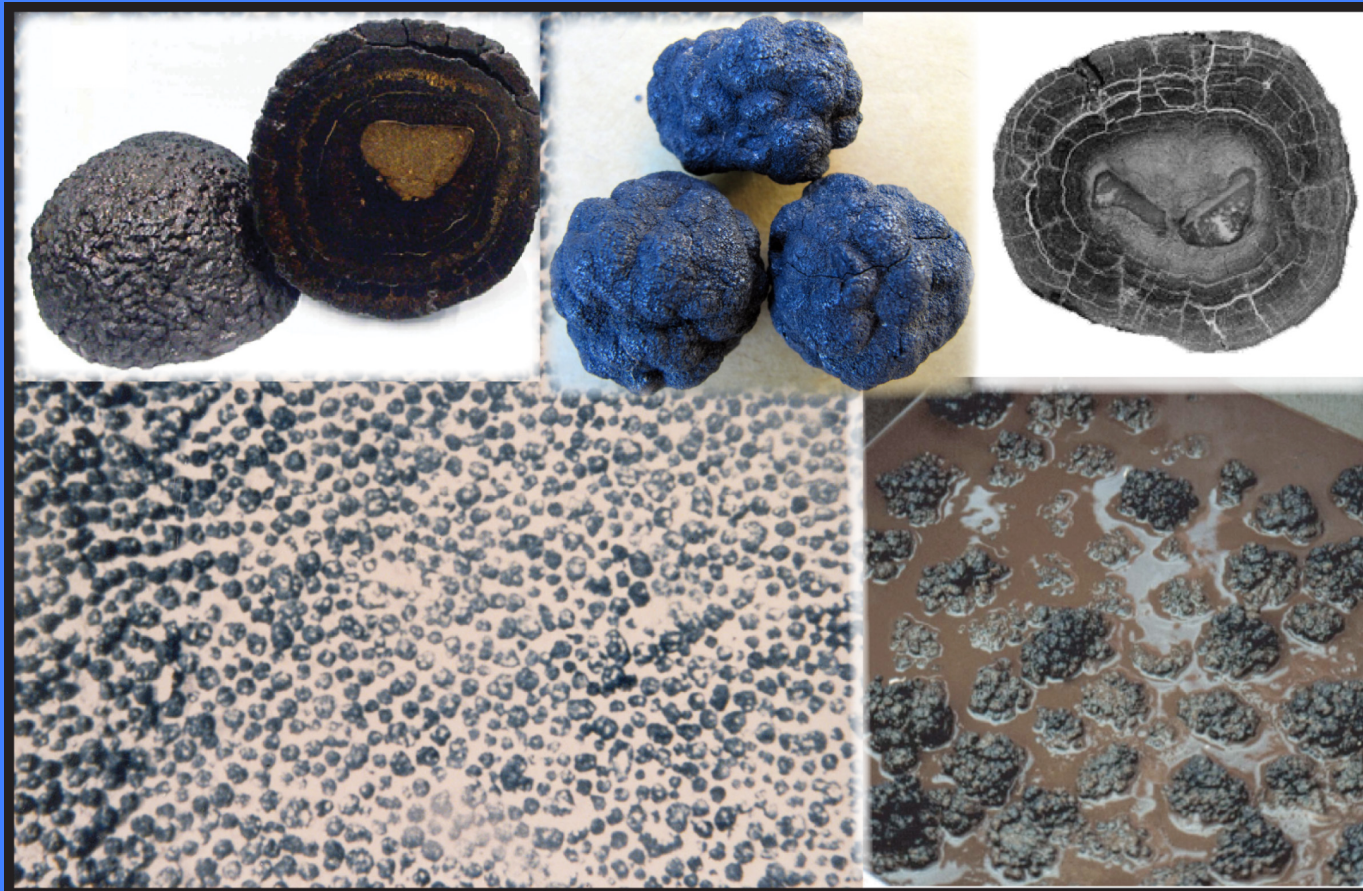
Gold
Silver

Antimony
Cadmium
Gallium
Germanium
Indium
Selenium



Rare Metals in Manganese Nodules

Rare-Earth Elements,
Lithium, Molybdenum, Zirconium



Rare Metals in Ferromanganese Crusts

Rare-Earth Elements

Bismuth

Niobium

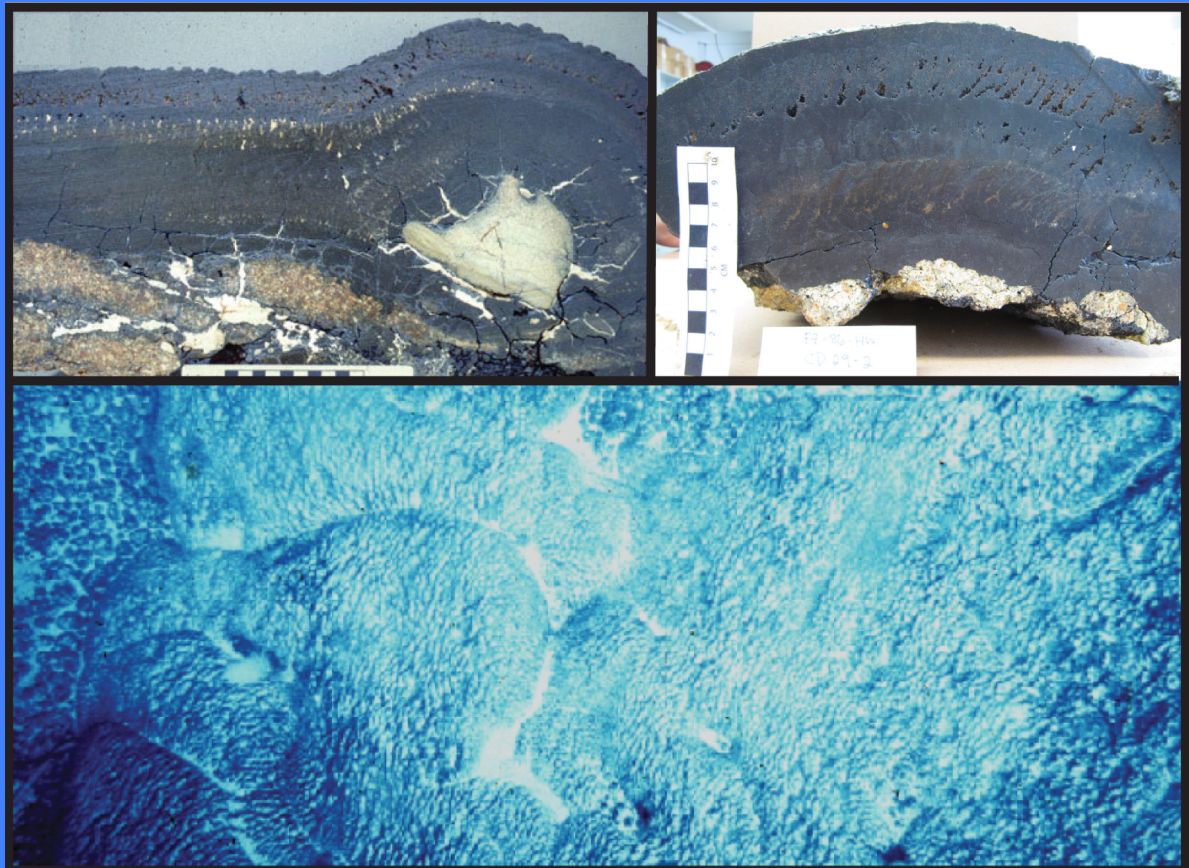
Molybdenum

Platinum

Tellurium

Thorium

Zirconium



Challenges to Fe-Mn Crust Mining

- The largest impediment to exploration for Fe-Mn crusts is the real-time measurement of crust thicknesses with a deep-towed instrument
- The largest physical impediment to ore recovery is separation of Fe-Mn crusts from substrate rock that occurs on an uneven and rough seabed

Ferromanganese crusts provide the richest source of tellurium (Te) known (Hein et al., 2003)

“Finding enough Te for CdTe is the largest barrier to the multi-terawatt use of CdTe for solar-cell electricity. It is widely regarded as the lowest cost photovoltaic technology with the greatest potential. This is important to the US and the world” (Ken Zweibel, National Renewable Energy Laboratory)

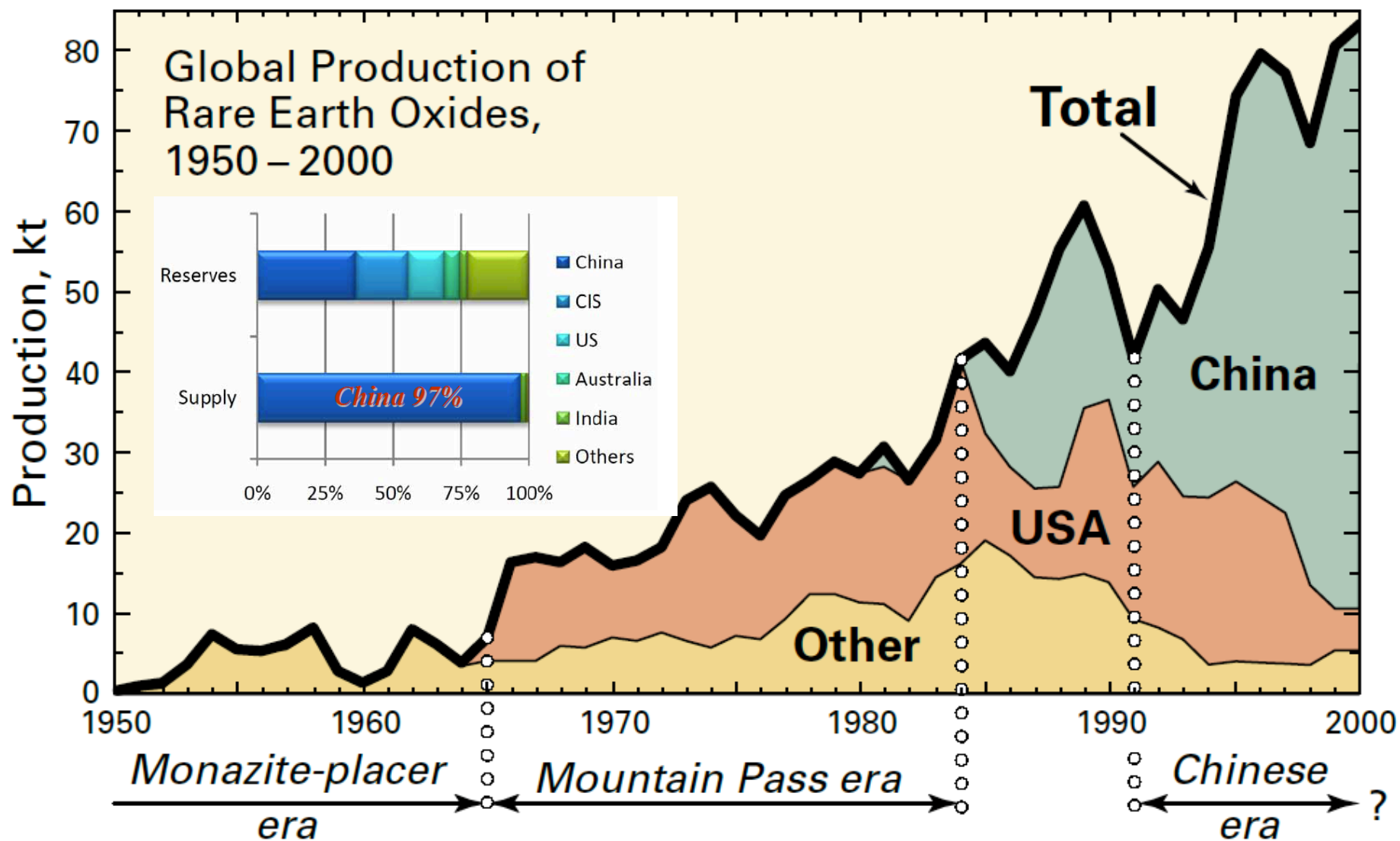
Light Rare-Earth Elements

- Lanthanum: FCC catalyst, hybrid car **batteries**, green phosphor
- Cerium: Catalytic converters, polishing, water purifier
- Praseodymium: Aircraft engine parts, pigment, CAT scan scintillator
- Neodymium: **High-efficiency** Nd-Fe-B **magnets**, hard disc drives
- Promethium: Portable X-rays and miniature nuclear batteries
- Samarium: Sm-Co magnets, **lasers**, nuclear reactor safety
-

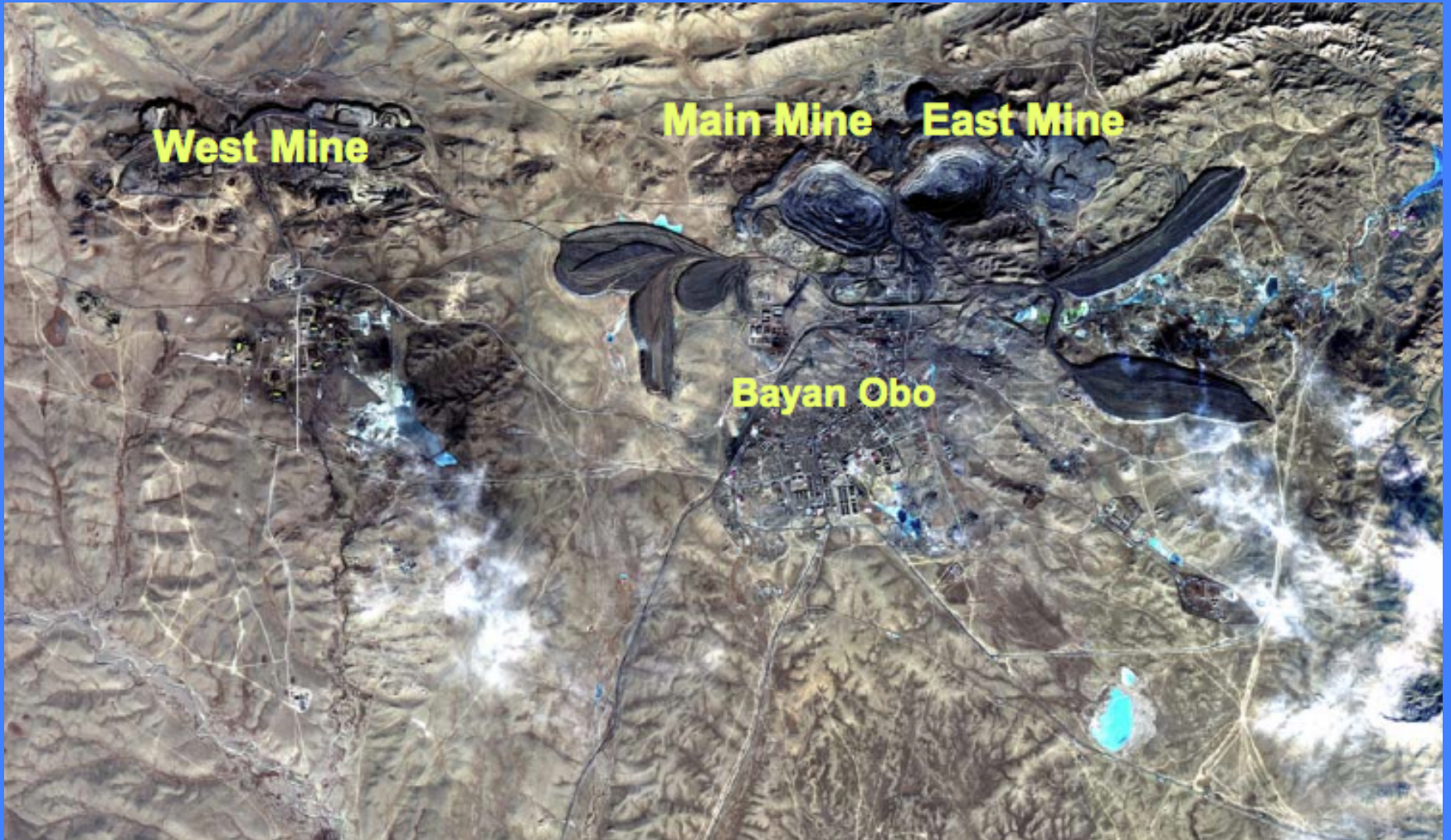
Heavy Rare-Earth Elements

- Europium: Flat screen displays and lasers, fluorescent **phosphors**: red & blue
- Gadolinium: Shielding for nuclear reactors, compact discs, MRI
- Terbium: Compact fluorescent lights, magneto-optic recording
- Dysprosium: Hybrid vehicle motors, Nd-Fe-B magnets
- Holmium: Nuclear control rods, **ultra-powerful** magnets, lasers
- Erbium: Amplifier **high-capacity** fiber-optic data transfer, lasers
- Thulium: Electron beam tubes, medical imaging, microwaves
- Ytterbium: Monitoring equipment for earthquakes, fiber optics
- Lutetium: Oil refining catalyst, X-ray phosphor, PET
- Yttrium: Fluorescent lighting phosphor, YAG laser, displays, radar, alloys

Global Production of REEs



Mine Site is 18 km long and 2-3 km wide; note waste-rock dumps



Light versus Heavy REEs

Bayan Obo & Mountain Pass average less than 1% HREEs

PCZ averages 7.0% HREEs

CCZ averages 10% HREEs

Primary Ore Versus Byproduct Production

Land-based: REE predominantly primary ore

PCZ: Byproduct of Co and Ni mining

CCZ: Byproduct of Ni and Cu mining

Thorium Concentrations

Bayan Obo and Mountain Pass contain 100s ppm Th

PCZ averages 11 ppm Th

CCZ averages 14 ppm Th

Extractive Metallurgy

Land-based ores require extensive processing, e.g., 1000 steps to isolate ytterbium metal

Marine $\text{FeO}(\text{OH})$ and MnO_2 can be dissolved with simple HCl leach putting all sorbed REEs into solution



SCIENTIFIC
AMERICAN

Sea Holds Treasure Trove of Rare-Earth Elements

Survey reveals wealth of important metals in ocean floor mud.

| July 3, 2011 | 4

July 3, 2011

July 9, 2011

SCIENTIFIC
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Experts Skeptical about
Potential of Rare-Earth
Elements in Seafloor Mud



The Ocean Law Daily
"Security, Sovereignty, Sustainability - the Law of the Sea Convention"
July 8, 2011
Here We Go Again: Riches in the Mud?
Wishful Thinking: the Deep Seabed and Rare Earth Mud

BBC
NEWS
BBC Home > BBC News > Asia-Pacific
▼ Menu
Japan finds rare earths in Pacific seabed
04 July 11 00:58 ET

Japanese researchers say they have discovered

Deep-sea mud in the Pacific Ocean as a potential resource for rare-earth elements

Yasuhiro Kato^{1*}, Koichiro Fujinaga¹, Kentaro Nakamura², Yutaro Takaya¹, Kenichi Kitamura¹, Junichiro Ohta¹, Ryuichi Toda¹, Takuya Nakashima¹ and Hikaru Iwamori³

Is there a resource
Potential?

Highly unlikely!

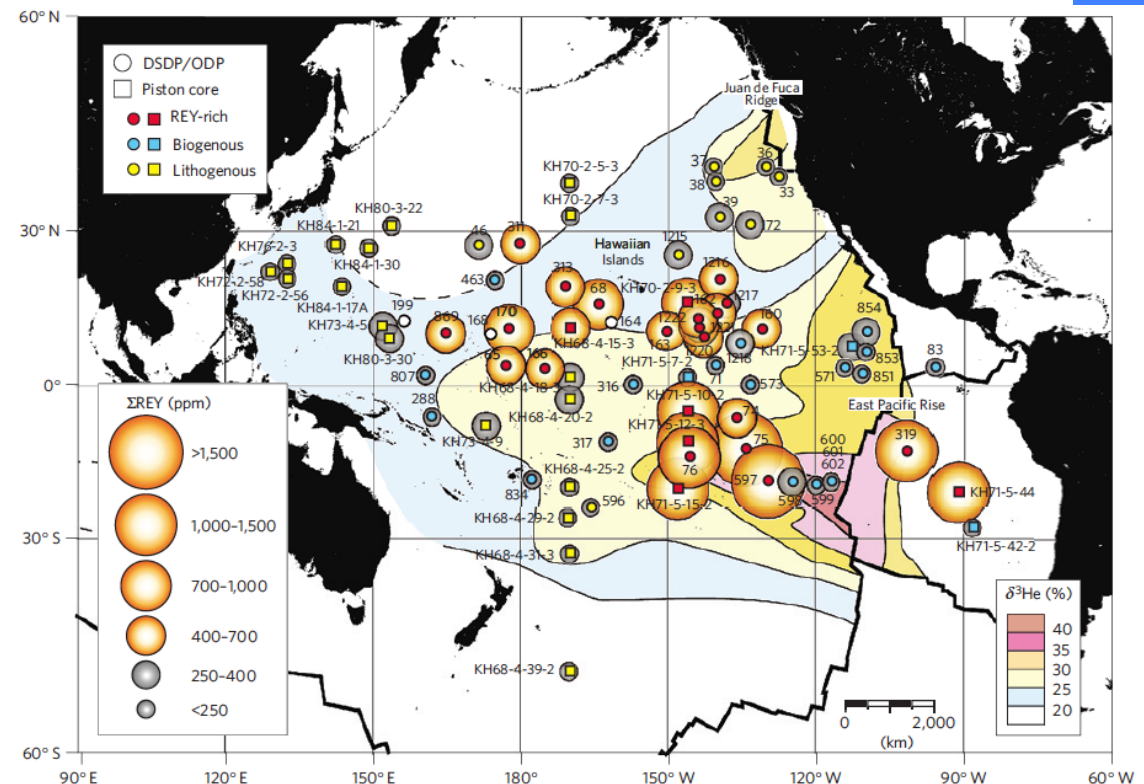


Figure 1 | Distribution of average Σ REY contents for surface sediments (<2 m in depth) in the Pacific Ocean. Circles represent DSDP/ODP sites and

Potential social and environmental advantages for recovery of deep-ocean minerals



- Land-based mines leave a substantial footprint, impacted waterways, carbon emissions from heavy machinery, and millions to tons of waste rock
- Marine-based mine sites have no roads, surface ore-transport systems, buildings, or other infrastructure

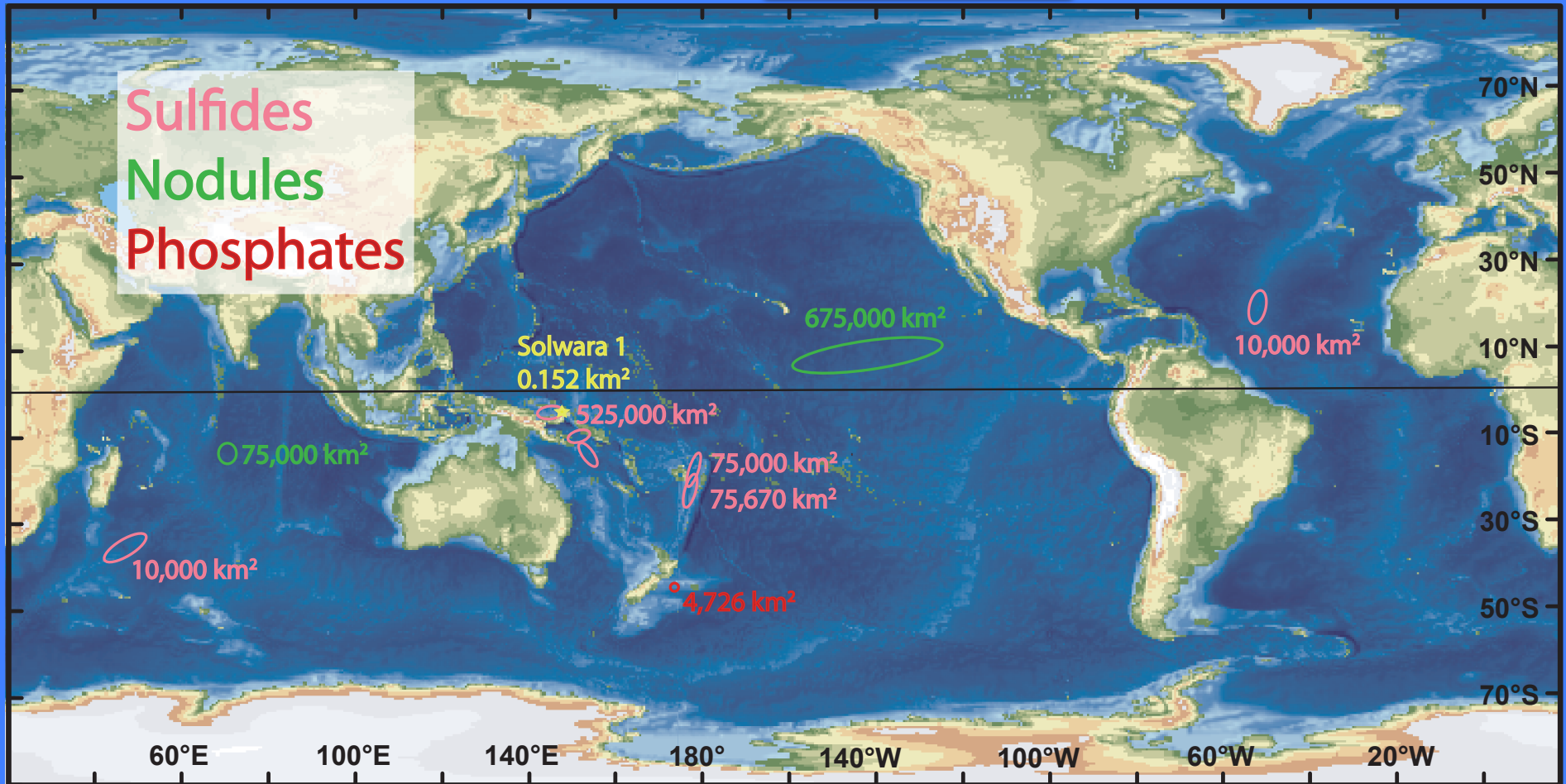
Potential social and environmental advantages for recovery of deep-ocean minerals

- **No overburden to remove, which on land can be 75% of material moved**
- **Less ore needed to provide the same amount of metal**
- **Three or more metals can be obtained at one site**
- **No indigenous or native populations to disrupt**
- **Ecosystems with generally low population densities and low diversity**

Potential economic advantages to companies

- **Lower capital start-up costs**
- **Moveable mining platform**
- **Smaller deposits can be mined**
- **High metal grades**

Licenses for Marine Minerals Exploration Total 1,450,000 km²



Total lease area equivalent to 3.4 Californias

Yellow shows the location of the only mining license

All SW Pacific licenses in EEZs, all others in The Area



Thank You